QUALITY ABRASIVES





VSM SK855X TOP SIZED VSM®CERAMICS

Specials products	Aggressive stock removal
	• Top sized to reduce heat
	Long service life
	Excellent price-performance ratio
Applications	

VSM SK855X TOP SIZED VSm®CERAMICS

The VSM SK855X is a universal product due to its robust polyester backing and special coating density. It is perfectly suited for use with either off-hand or moderate to high pressure applications. The SK855X can be used for cutting down weld seams, the removal of gates and parting lines from castings and many other demanding applications. It is also suited for grinding flat surfaces or edges and even slightly profiled parts. The product's coolcutting grinding aid is particularly useful when grinding temperature sensitive alloys.

Quick stock removal

- due to the continuous regeneration of new cutting points on the ceramic grain

No discoloring of the workpiece

- directly related to optimum grain orientation
- additives in the size coat that enhance the cool cutting of the workpiece

Long service life

- due to self-sharpening characteristics of VSM Ceramic Grain
- excellent adhesion of the grain to the robust backing

Excellent price-performance ratio

- provides longer life than conventional abrasives
- fewer belt changeovers for the operator resulting in less downtime and more production output

Technical data			
Grain type:	VSM [®] CERAMICS		
Grit size:	24, 36, 40, 50, 60, 80, 100, and 120		
Backing material:	Polyester cloth		
Bonding:	Full resin-bonded		
Manufactured width:	58 inches wide		

Recommended applications		
Material:	Chrome– and chrome-nickel steel, high-alloyed steel	
Grinding process:	Grinding of flat surfaces, edges and slightly pro- filed parts; deburring	
Workpiece:	Containers, surgical instruments, castings, forgings, hand tools, implants, metal fabrications, metal furniture parts	
Operation:	Automatic grinding, robotic grinding, backstand grinding, hand held tools	



Learn more about VSM and their products at **WWW.VSMabrasives.com**



